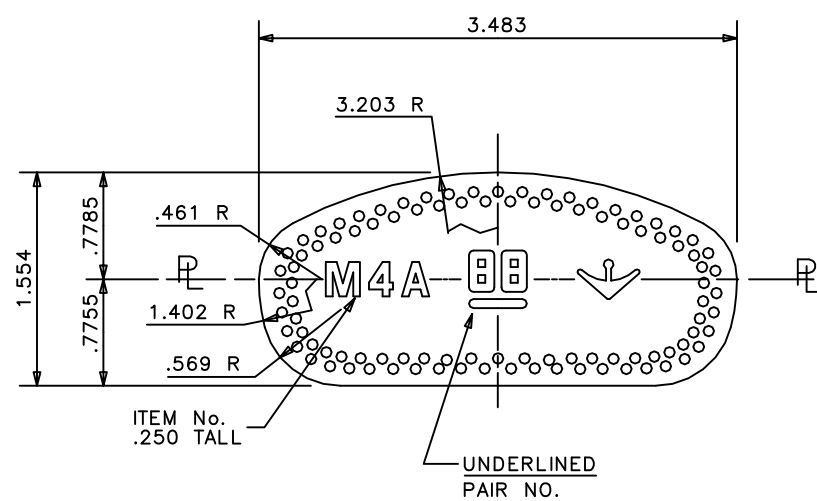
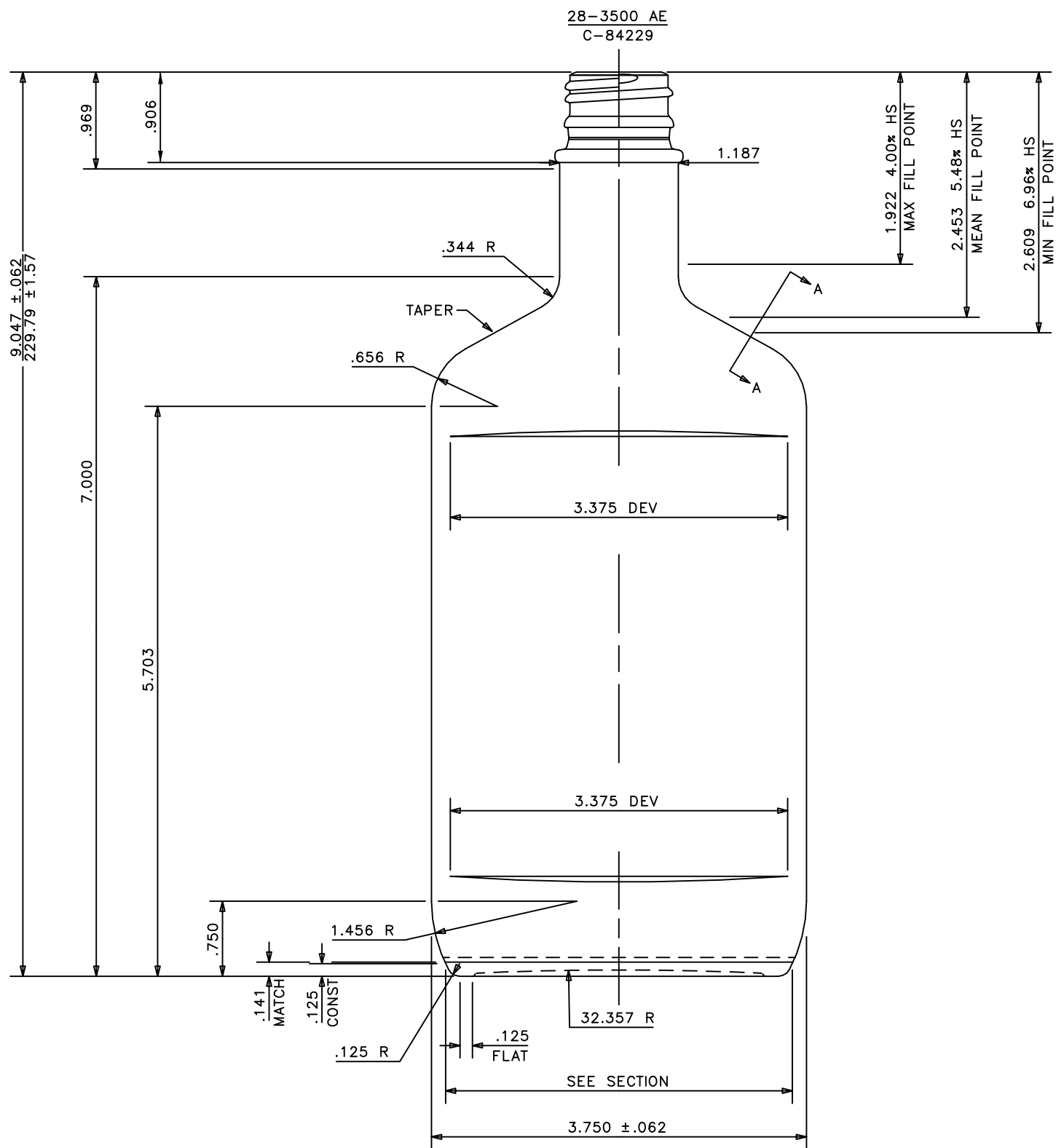
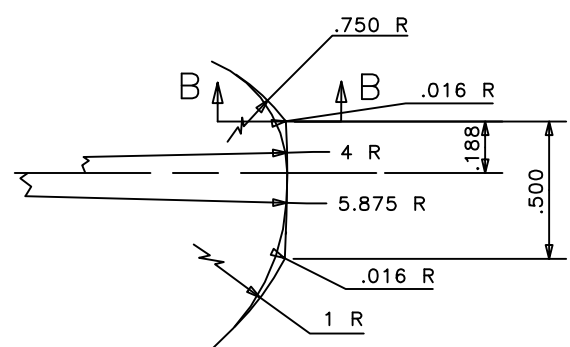
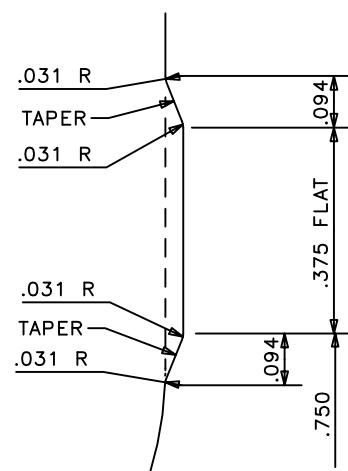




SECTION AT .141 UP
MOULD & BOTTOM MATCH

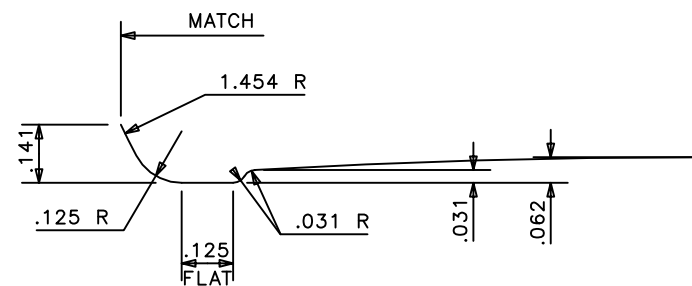


BUMPER PAD DETAIL
SCALE: 2 TO 1

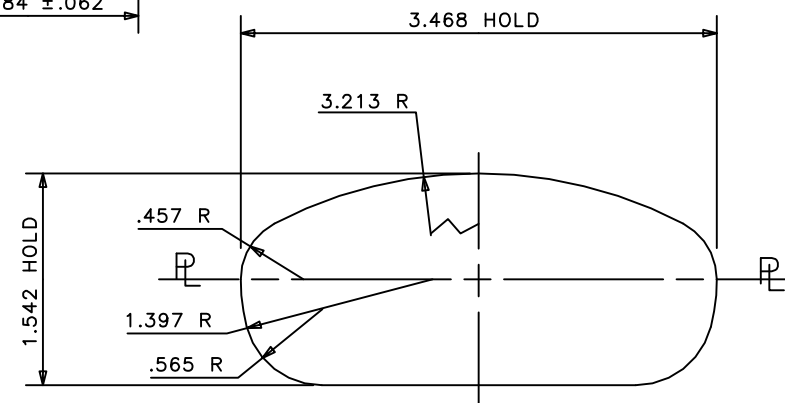
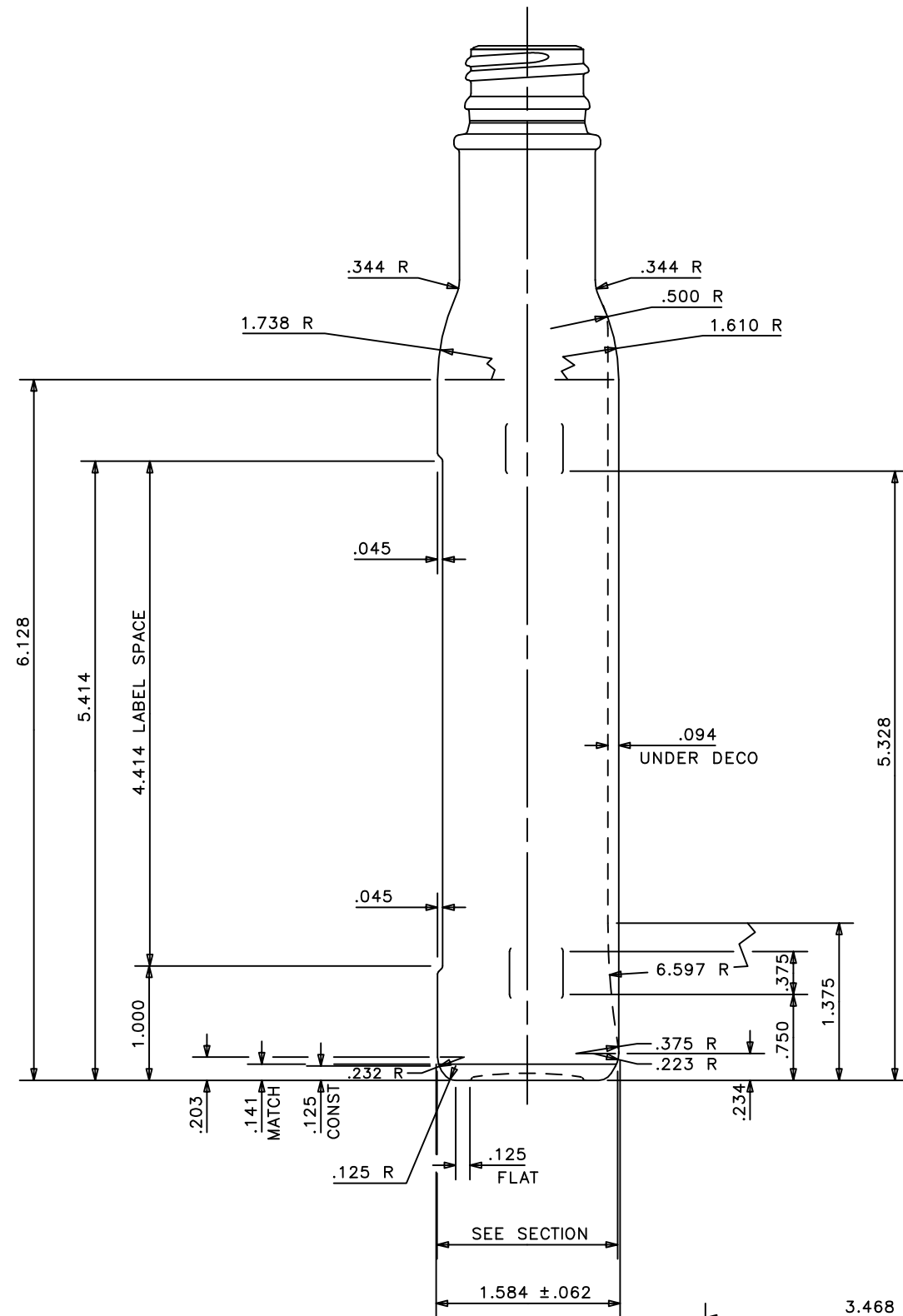


SECTION B-B
SCALE: 4 TO 1

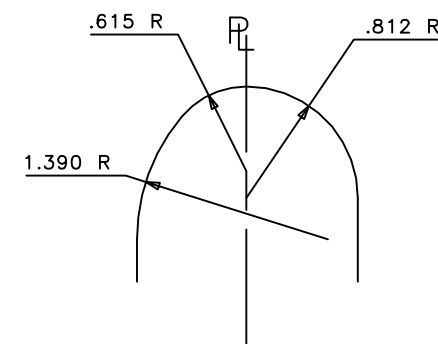
NOTES: PADS: TO APPEAR AT SHOULDER AND HEEL ON EDGES AS SHOWN, AND TO BLEND SOFTLY INTO BODY CONTOUR.
CAPACITY LETTERING: NOT INCLUDED ON THIS BOTTLE, CUSTOMER LABEL MUST INCLUDE NET CONTENTS STATEMENT.
PROFILE AT .125 UP REQUIRED AND MUST BE HELD FOR KRONES PLATFORM.
KNURLING: B.P.M.R.-12 TO APPEAR ON BEARING SURFACE
TRADEMARK: #0
BOTTOM LETTERING: TO BE ROUND NOSED STYLE.
BOTTOM PAIR NUMBER: SEE DRAWING BOTT-47Z FOR DETAILS



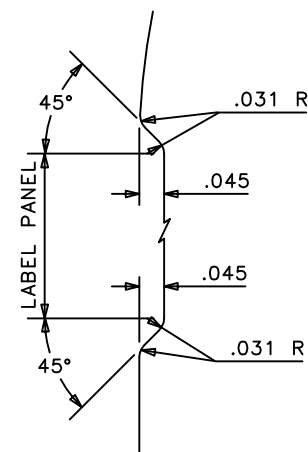
BOTTOM CAVITY DETAIL
SCALE: 3 TO 1



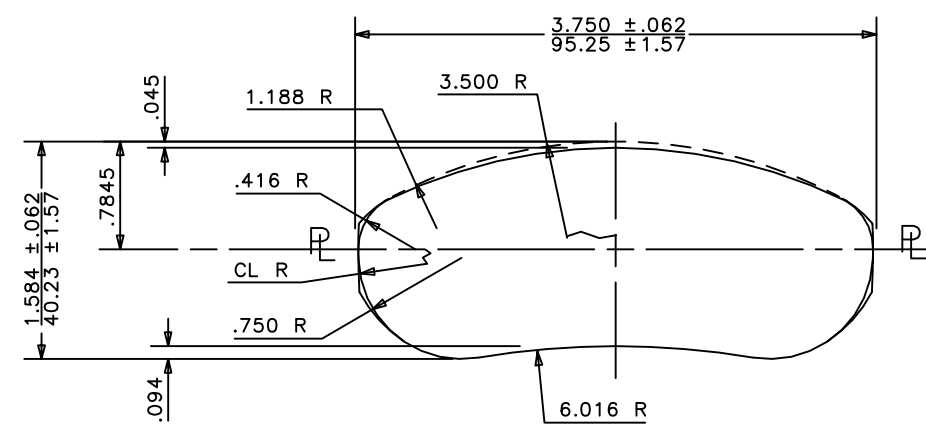
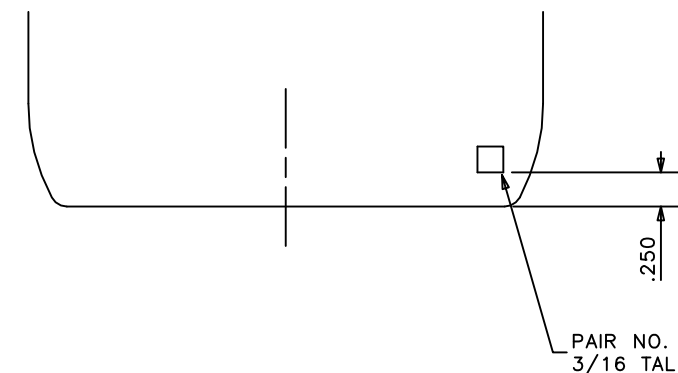
SECTION AT .125 UP



SECTION A-A



LABEL INDENT DETAIL
SCALE: 4 TO 1



TYP SECTION THRU BODY

BLOW MOULD TO 913M3

NOTE!
OVERALL HEIGHT ----- 9.047"(229.79mm)
LARGEST WIDTH ----- 3.750"(95.25mm)
LARGEST THICKNESS ----- 1.584"(40.23mm)

5. CHANGED PAIR NO. FROM 47A TO 47Z	12/4/24 SODE
4. BOTTOM LETTERING RE-POSITIONED AND YEAR AND PLANT REMOVED IN ORDER TO USE BOTT 47A	8/26/24 SODE
3. UPDATED PAIR NUMBER ON BOTTOM - REVISED LOCATION OF BOTTOM LETTERING FOR CLEAR AREA	7/27/18 DT
2. MADE GENERAL SALE	2/12/15 SODE
1. WEIGHT WAS 14.400 OZ IN ERROR	3/14/11 SODE

REVISIONS

SIZES & SPECIFICATIONS SHOWN ARE IDEAL -ACTUAL SAMPLES WILL DETERMINE SIZES.		SCALE: NOTED SHAPE CODE: 49	
OVERFLOW:		13.375 ± .187 FL OZ 395.53 ± 5.53 ML	
FILL POINT OR NOMINAL CAPACITY:		12.680 ± .187 FL OZ 375.00 ± 5.53 ML	
WEIGHT:		13.781 OZ 390.73 GRAMS	
PROJECT No.		20386 BB	DATE 3-01-2011
REF ITEM 913M4		DWG. No.: A-96039	



GENERAL SALE
375ml PLAIN FLASK
ITEM No. 913M4A

DRN. BY J. Lode